

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,063,206 B2  
APPLICATION NO. : 10/605277  
DATED : June 20, 2006  
INVENTOR(S) : Ted W. Haan and Wynn M. Pelak

Page 1 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 1:

Line 4, "Applications" should be --Application--.  
Line 34, Insert --a-- before "sortation".  
Line 38, "discharges" should be --discharged--.

Column 2:

Line 12, "bases" should be --based--.

Column 3:

Line 10, "accumulated" should be --accumulate--.  
Line 33, "from" should be --with--.  
Line 45, "accumulated" should be --accumulate--.

Column 5:

Line 67, Insert --,-- after "length".  
Line 67, "of slug forming" should be --but may be of a greater or lesser--.

Column 6:

Line 1, Delete "section 19, in the".  
Line 18, Insert --combining section 21. Thus, each slug may move from the-- after "slug".

Column 9:

Line 27, "comparsion" should be --comparison--.  
Line 35, "of" should be --or--.  
Line 38, "are" should be --and--.

Column 10:

Line 19, Claim 7, "accumulated" should be --accumulate--.  
Line 35, Claim 10, Insert --conveyor-- after "accumulation".  
Line 57, Claim 13, "as" should be --an--.

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,063,206 B2  
APPLICATION NO. : 10/605277  
DATED : June 20, 2006  
INVENTOR(S) : Ted W. Haan and Wynn M. Pelak

Page 2 of 2

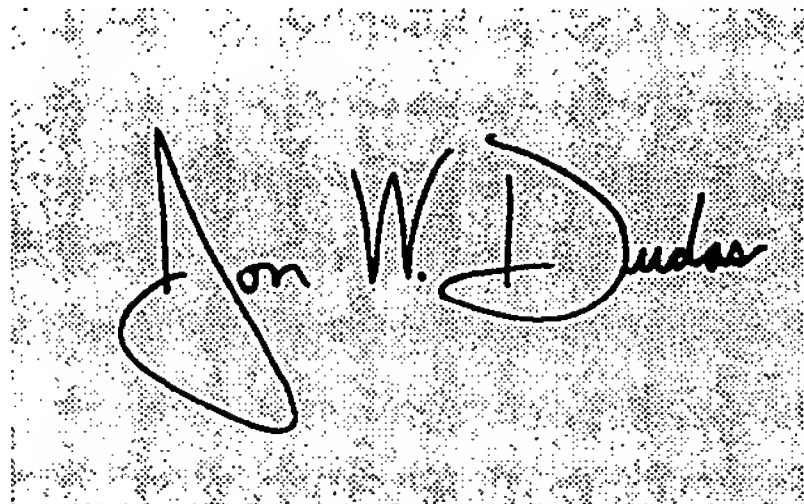
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 12:

Line 16, Claim 32, "transport" should be --transports--.

Signed and Sealed this

Thirteenth Day of February, 2007

A handwritten signature in black ink, reading "Jon W. Dudas", is written over a rectangular area with a light gray, textured background.

JON W. DUDAS

*Director of the United States Patent and Trademark Office*